



- **Top Performance**
- **Enhanced Productivity**
- **Increased Reliability**
- **Excellent Serviceability**
- **Exceptional Manoeuvrability**
- **Superior Operating Comfort**
- **Improved Safety**



Max. Payload : 31,752 kg

Capacity (heaped) SAE / ISO 2:1 : 22.5 m³

Flywheel power (net : 280 kW (375 hp)

@ 2100 rpm

BH35-2 REAR DUMP TRUCK

Salient Features:

The Robust Truck

Top Performance:

High power engine, rugged AVTEC CLT 754 transmission with automatic lock - up clutch and heavy duty planetary axle provide optimum combination of speed and tractive effort.

Enhanced Productivity:

High power to weight ratio gives ample reserve power for faster cycle time. Wide target area, large volumetric body & low loading height ensures high productivity.

Increased Reliability:

Adjustment-free wet multiple disc brakes for rear axle and dry caliper disc brakes for front axle offer longer life.

Excellent Serviceability:

Low maintainability and repairability index, evaluated through SAEJ817A, compared to any other dumper in its class.

Exceptional Manoeuvrability:

Orbitrol full time Power steering with a good combination of steering angle, shorter turning radius, wheel tread and wheel base provide high degree of manoeuverability.

Superior Operating Comfort:

Human-engineered cabin with ergonomically designed operator's compartment & controls offer maximum comfort and operational ease.

Improved Safety:

Features include Integral ROPS cabin, emergency steering, dual braking system to meet relevant safety standards.





Make	Cummins
	(India)
	NTA-855-C BIG CAM III
Type	IC-Diesel, 4-stroke,
	turbo charged,
	after cooled, direct
	injection, water cooled
Number of cylinders	6, inline
Bore & Stroke (mm)	
Displacement	14.0 &
Fly wheel power	280 kW (375 hp)
	@ 2100 rpm
Maximum net torque	1627 N-m (166 kg-m)
	@ 1400 rpm
	Meets ISO 9249
Electricals	
Starting motor	24V DC, 7.5 kW
Battery	2 x 12V, 200 Ah



POWER TRAIN

Transmission					
Model	AVTE	CCLT 754			
Туре	Power	shift with a	utomatic L	ock up clu	tch
Drive axle	Full flo	ating			
Differential					
Туре	Tractio	n sensing,	automatic		
Ratio	3.23:1	3.23:1			
Final Drive					
Туре	Planet	ary reduction	on type		
Ratio	4.58:1	4.58:1			
Total reduction	14.787 : 1				
Travel speeds (km/h)					
Range	1st	2nd	3rd	4th	5th
Forward	7.74	12.57	19.85	29.06	40.11
Reverse			3.94		



HYDRAULIC SYSTEM

Hydraulic pump	
Туре	One no. tandem gear pump for hoist, steering
	and brake oil cooling
Capacity	213 [∬] min @ 2100 rpm (Hoist & Steering)
	70 ½min @ 2100 rpm (Brake oil cooler)
Relief pressure	
Hoist	17.2 MPa (175 kg/cm²)
Brake oil cooler	0.54 MPa (5.5 kg/cm²)
Hoist cylinders	Twin, 3-stage, double acting, telescopic type
Body hoist time	16 <u>+</u> 1.5 sec.

STANDARD EQUIPMENT

GENERAL: ROPS cabin, Electric Diagnostic system, Vandalism Protection Cap (Fuel tank), Head and tail lights, Air horn, Turn signal lights, Alternator, Electric starter, Key-switch, Wiper motor, Manual emergency steering, Windshield washer, Dump brake, Right & Left Hand mirror, Portable fire extinguisher, Tool kit, Parking brake valve, Tiltable steering wheel and column, Exhaust heated body, Central warning lamp & buzzer, Battery relay, Backup Alarm with flasher, Catwalk, Mudflaps, Body lock pins, Rock ejectors, Cabin floor mat, Safety seat belt, Co-operator seat, Air dryer, Front brake cut-off switch, Emergency brake, Engine shut-off switch, Twin fresh air fans, Fog lights, Dia guage on fuel tank, Auto retarder, Blind spot mirror & steering locking, Reflective stickers on all sides.

GUAGES: Ammeter, Voltmeter, Air pressure, Engien oil pressure, Water

GUAGES: Ammeter, Voltmeter, Air pressure, Engien oil pressure, Water temperature, Transmission oil temperature & pressure, Brake oil temperature, Air cleaner restriction, Speedometer, Tacho-meter, Electrical hour meter, Fuel level.

INDICATORS: Hi-beam, Reverse, Turn signal, Body-up, Lube oil pressure, Water temperature, Parking brake and emergency steering "ON", Alternator warning, Transmission Oil temperature and pressure, Fuel level, Transmission filter clogging, Air pressure and hydraulic oil temperature.

ALARMS: Air pressure, Water temperature, Transmission oil temperature & pressure, Lube oil pressure, Hydraulic oil temperature, Transmission filter clogging, Body-up and parking brake "ON", Low fuel level.

OPTIONAL ACCESSORIES

Tyre inflation kit, Suspension charging kit, Auto emergency steering, Air conditioner and Heater unit, exhaust muffler (Non exhaust heated body), Fast fill system for fuel, Automatic centralised lubrication system, Parking brake interlock, Radial tyres, Auto fire suppression system, Body wear bars, Coal body.



Type-front	Frame mounted rebound control	d, hydropneumatic integral
Rear	Axle mounted, Integral rebound	inverted hydropneumatic, control
Cylinder	Front	Rear
Quantity	2 nos	2 nos
Bore x Stroke	ø 216 x 365 mm	⊘ 216 x 170 mm
Charging pressure	2.8 MPa	1.9 MPa
	(28.12 kg/cm ²)	(19.5 kg/cm²)
Load/deflection Rate		· · · · · · · · · · · · · · · · · · ·
Empty	482 kg/cm	408 kg/cm
Loaded	1132 kg/cm	5504 kg/cm



STEERING SYSTEM

Туре	Orbitrol, full time power steering
Cylinder	
Type	Double acting, piston type
Quantity	Two
Bore x Stroke	∅ 110 x 435 mm
Reliefpressure	12.4 MPa (126 kg/cm²)
Emergency Steering	Electrically driven hydraulic Pump and motor
Performance	
Turning radius	8.75 m
Vehicle clearance Dia	18.18 m



BRAKES

Service Brakes			
Front	Air-over-hydraulic, dry caliper disc		
Rear	Air-over-hydraulic, wet multiple disc		
Emergency	Air-over-hydraulic, automatic application		
	through relay emergency valves		
Parking brake	Spring actuated, air released, dry caliper disc		
_	on axle input flange		
Retarder brakes	Rear brake serves as retarder brake		
Meets ISO 3450 perfe	ormance requirements		



TYRES

18.00 x 25, 32PR (E-4) tubeless - standard
18.00 x 25, 36 PR (E-4) tubeless - optional
18.00 x 25, 40 PR (E-4) tubeless - optional
13.00 x 25

BEML recommends the user to evaluate all job conditions and consult the tyre, manufacturer to make proper tyre selection.



SYSTEM REFILL CAPACITIES

Systems		Capacity (⅓)	
Cooling system		120	
Fuel tank		540	
Engine lub. oil		26	
Transmission		36	
Differential		40	
Final drive (each si	de)	20	
Hydraulic tank	,	225	
Airtanks		150	
Suspension	- Front	17	
	- Rear	8.8	



Plate thickness	
Bottom	16mm
Side	8 mm
Front	12 mm
Target area (Length x width)	5015 mm x 3475 mm
(Length x width)	
Depth	1350 mm
Volumetric capacity	
Struck	16.0 m³
Heaped - SAE/ISO (2:1)	22.5 m³



CABIN

Туре	Sound	supressed,	Integral	ROPS	cabin	with
	electro	nic Diagnosti	ic system	1		

Meets ROPS performance criteria as per ISO 3471



FRAME

Type	Box section construction made of high tensile
	strength steel

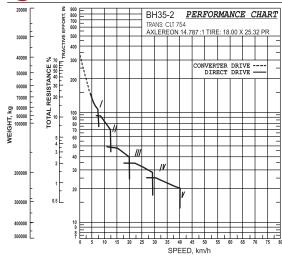


MASS

Net vehicle mass	27,808 kg	
Rated payload	31,752 kg	
Gross vehicle mass	59,560 kg	
Mass distribution	Empty	Loaded
Front axle, kg	13,070 (47%)	19,655 (33%)
Rear axle, kg	14,738 (53%)	39,905 (67%)



PERFORMANCE CHART



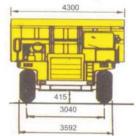
How to use this chart: Draw a straight line from gross vehicle mass to percent of total resistance (total resistance = grade resistance + rolling resistance) and extend the same line upto tractive effort. From this point draw horizontally to the curve with the highest obtainable gear, then vertically down to obtain maximum speed.

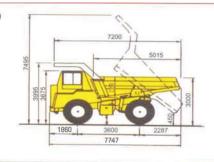


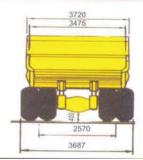
GUARDS

Engine & Transmission belly guard, cab spill guard, drive line protector, radiator fan guard and hand rails (Meets ISO 3457 requirements)

Dimensions (Rear Dump Truck)







Material and specifications are subject to change without notice, Illustrations may include optional equipment & accessories

बी ई एम एल लिमिटेड BEML LIMITED

A Govt. of India Miniratna Company Under Ministry of Defence

Business Network

Corporate Office

BEML Soudha, 23/1, 4th Main, S.R. Nagar, Bangalore-560 027

T + 91 80 22963240, 22963250

F + 91 80 22963278/516/280/164

E-mail: office@cpd.beml.co.in office@pr.beml.co.in

International Business Division

BEML Soudha, 23/1, 4th Main, S.R. Nagar, Bangalore-560 027

T + 91 80 22222730, 22233350 22963187, 22963215

Marketing Division

5th Floor, Unity Building, J.C. Road, Bangalore-560 002

T + 91 80 22963501/02/07/510/553

F + 91 80 22963541

E-mail: m@beml.co.in bemldealer@dealer.beml.co.in

Global Service HQ

C-6, Central Hingna Road, MIDC Industrial Area, Hingna, Nagpur-440 028

T + 91 7104 287097/287098

F + 91 7104 287099

T + 91 484 2375138

T + 91 832 2225135 E-mail: goa@rm.beml.co.in

T + 91 361 2232966 F + 91 361 2232967

T + 91 8394 230173 + 91 8394 230172

+ 91 191 2430447 + 91 191 2477469

+ 91 8744 245572 + 91 8744 245530

T + 91 9622973460

T/F + 91 452 2649458 E-mail: madurai@rm.beml.co.in

T/F + 91 4142 268517

T/F 91 832 2225135

+ 91 8728 248299

Mob +91 8330930990

T/F 0891 2754608

F + 91 8728 247423

E-mail: bemlkochi@gmail.com

E-mail: guwahati@rm.beml.co.in

E-mail: hospet@rm.beml.co.in

E-mail: jammu@rm.beml.co.in

E-mail: bemlleh@gmail.com

E-mail: neyveli@rm.beml.co.in

E-mail: ramagundam@rm.beml.co.in

T + 91 294 2452053, 2452055 F + 91 294 2452054

E-mail: udaipur@rm.beml.co.in

E-mail: vizag@rm.beml.co.in

E-mail: goa@rm.beml.co.in

E-mail: kothagundem@rm.beml.co.in

E-mail: ss.servicehq@gmail.com ss@servicehg.beml.co.in

REGIONAL OFFICES

Bangalore No -23/1, Haudin Road Cross Ulsoor Road, Bangalore - 560008

Bilaspur

1/A, Sector-C, Sirgitti Industrial Area, P.O: Tifra, Bilaspur - 495 223. Chattisgarh.

Chennai

Flat No. 10&11, Supriya Estates, Sterling Road, Nungambakkam, Chennai - 600 034, Tamil Nadu

Dhanbad

Kamal Kunj, Kola Kusuma, Saraidhela, Dhanbad - 828 127

Jharkhand

Hyderabad 3-6-114, Himayat Nagar, Hyderabad - 500 029 Andhra Pradesh

35/1, Taratalla Road, Kolkatta - 700 088. West Bengal

Mumbai

C/o Richardson & Cruddas (1972) Ltd. 3rd Floor, Corporate Office Building Sir J.J Road Byculla, Mumbai - 400 020

33, Cement Road, Shivaji Nagar, Nagpur - 440 010, Maharashtra

Flat EFGH, 'Vandana', 11th Floor, Tolstoy Marg, New Delhi - 110 001

Ranchi

206/D-1, Bhagirathi, (Behind NCC Campus), Rameshwaram Colony, Bariatu Road, Ranchi, Jharkhand - 834009

Sambalpur BEML Complex,NH-6, Baraipalli, Sambalpur - 768 150 Orissa.

Singrauli

PB No. 5, Jhingurdha Colliery, Sidhi, Singrauli - 486 889 Madhya Pradesh.

F + 91 80 22224874

E-mail: office@export.beml.co.in

T + 91 080 22963590/92/93/94 F + 91 080 2558156

+ 91 7752 252745, 252598 + 91 7752 252065

E-mail: bilaspur@rm.beml.co.in

T + 91 44 28276576 / 28220844 F + 91 44 28257319

E-mail: chennai@rm.beml.co.in

E-mail: mg@beml.co.in

DISTRICT OFFICES

Bhub Bhuba

Chandrapur - 442 406 Maharashtra

T + 91 326 2200180 / 2208982/5827 F + 91 326 2200182 E-mail: dhanbad@rm.beml.co.in

T + 91 40 23225250 / 7032 / 2166 F + 91 40 23221794

E-mail: hyderabad@rm.beml.co.in

T + 91 33 24015286 / 87 / 98 / 99 F + 91 33 24015288 E-mail: kolkatta@rm.beml.co.in

T + 91 22 23781457 / 23781382 F + 91 22 23780915

E-mail: mumbai@rm.beml.co.in

T + 91 0712 2248435 / 2248343 F + 91 0712 2249997

T + 91 11 23310035 / 23316500

DISTRICT OFFICES

Ahmedabad 266-1, Dilbaug Villa,

Darshan Society Road, Navrangpura, Ahmedabad - 380 009. Gujarat

Asansol 3, Burnpur Road, Asansol - 713 304 West Bengal

Bacheli Behind Central Stores of NMDC Ltd., Depot 5, Bacheli - 494 553. Chhattisgarh

Ground Floor, Hall No.1, Chittod Complex Zone-1, Maharanapratap Nagar (MP Nagar) Bhopal - 462 023

T + 91 79 26445523 F + 91 79 26423950

E-mail: ahmedabad@rm.beml.co.in

+ 91 341 2252480 + 91 341 2250601

E-mail: asansol@rm.beml.co.in

F + 91 7857 230005 E-mail: bacheli@rm.beml.co.in

T + 91 755 2550711 E-mail: bemlbhopal@gmail.com

aneshwar LEWIS Road, aneswar - 751 014	T + 91 674 2434428 T/F + 91 674 2434427
2	E-mail: bhuvaneshwar@rm.beml.co.in

Orice Chandrapur Mamidwar, Tiles Factory Compound, Ghugus Road, Padoli, T + 91 7172 287230 F + 91 7172 287072 mail: chandrapur@rm.beml.co.in

Cochin No. 55/845, Chittor Road, Ernakulam South Cochin-682 016

670A 67-12, Dattaprasad Building, 3rd Floor, MG road Timphoni School, Panjim, - 403001, Goa

Guwahati Hegrabari Road, House No. 11, Ganesh Puri, Dispur, Guwahati - 781 006 Assam Hospet No. 1431, Manjunatha Complex, New Ward No. 31, Bhagat Singh Nagar, Opp. KSSIDC Indl. Estate, Dam Road, Hospet 583 203, Karnataka

LEH #135, Fort Road, Sheynam LEH, Ladakh, 194 101

Madurai 9-4/49, Kalai Nagar, IInd Main Road, Madurai - 625 017, Tamil Nadu.

F-4. Raiendraprasad Road, Block-27

Panjim 67-12, Dattaprasad Building,III Floor, MG Road, Timphoni School,Panjim - 403 001. Goa

Neyveli - 607 803. Tamil Nadu

Ramagundam Opp. SCCL 11A Mines, Manthani, (PO) Jallaram, GK - 505 184 Karimnagar Dt. Andhra Pradesh

Udaipur 20-B.Uchhab Bhawan, Bedia Road.

New Fatehpura, Udaipur - 313 001.

Vijayawada District Manager : Mr Rambabu

Dam Koad, Hospet - 583 203, Karnataka Jammu 62C, Block D/C, Gandhi Nagar, Jammu and Kashmir Kothagudem Old Project Planning Department, Near SCCL Corporate Office, Kothagudem - 507 101, Andhra Pradesh

E-mail: nagpur@rm.beml.co.in

F + 91 11 23325085 E-mail: delhi@rm.beml.co.in

T + 91 651 2540710 / 2540791 F + 91 651 2540624 E-mail: ranchi@rm.beml.co.in

+ 91 663 2521604 / 2520393 + 91 663 2521603 E-mail: sambalpur@rm.beml.co.in

T + 91 7805 268260 / 266668 F + 91 7805 267282 / 318 E-mail: singrauli@rm.beml.co.in

No. 8-45-11, 4h Lane, China Waltair Colony, Visakhapatnam - 530 003 www.bemlindia.com

Represented by :

Visakhapatnam

Raiasthan

बी ई एम एल लिमिटेड BEML LIMITEI

A Govt. of India Miniratna Company Under Ministry of Defence